

# Work Order ID 62383

Wednesday, September 29, 2010 9:05:27 AM



Page 1

Item ID:	D3833-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Mesh (Base End Face)					
Start Date:	9/29/2010	Start Qty:	8.00			
Required Date:	10/7/2010	Req'd Qty:	8.00			
Reference:						

Approvals:	Process Plan:	<u>H</u>	Date:	<u>10-9-29</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3833	Rev A								

100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3833 Deburr if necessary		<input type="checkbox"/> Dwg Rev: <u>A</u>	<input type="checkbox"/> Prog Rev: <u>A</u>	<input type="checkbox"/> 2-				

10-9-30

8

110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									

10-9-30

120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control	<u>A1278</u>								

8 10-9-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID. 62383**

Wednesday, September 29, 2010 9:05:27 AM



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Item ID: D3833-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base End Face)

Start Date: 9/29/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 10/7/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: Basket

0.00



Packaging

Memo

0.00

Packaging

⑧ 10.10.01

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/01  
MF  
10-10-01

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, September 29, 2010 9:05:33 AM

Page 1

Work Order ID: 62383

Parent Item: D3833-1

Parent Item Name: Mesh (Base End Face)


Start Date: 9/29/2010

Required Date: 10/7/2010

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,002.318	2.1601	18.19032			
													
Expanded Metal Flat SS													

B10-9-30

Location

Loc Qty

Loc Code

MAT

1002.318133

114809

139.403243

114853

11.80059

115012

395.1315

115067

13.0125

115171

7.3394

115401

115.6309

115665

320

115401

8

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**NOTE:** Date & initial all entries



**D3833-3 MESH, LID END**

**D3833-5 MESH, LID END**

**D3833-1 MESH, BASE END FACE**

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 62383

*BS10-929*

**RELEASED**  
*08/11/18*

A		NEW ISSUE		MB	08.09.23
REV.		DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			
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CHECKED		DRAWING NO.			REV. A
MFG. APPR.		D3833			SHEET 1 OF 2
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DE APPR.		MESH, BASKET END			NTS
DATE	08.09.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD			
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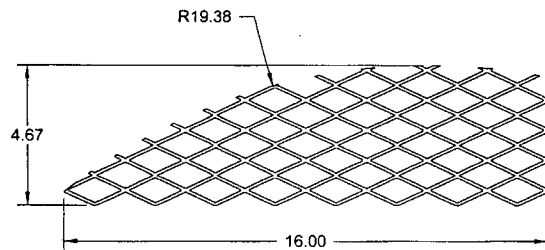
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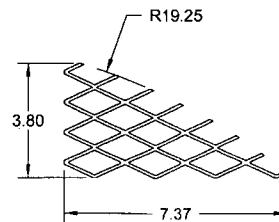
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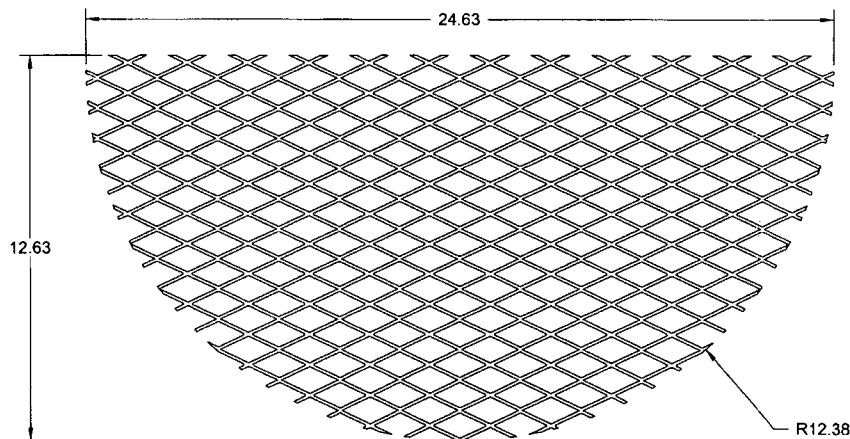


**D3833-3 MESH, LID END**



**D3833-5 MESH, LID END**

*w/o 42383*



**D3833-1 MESH, BASE END FACE**

**RELEASED**  
*08/11/18*

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MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 2	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>MESH, BASKET END</b>	NTS
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